

Robertson™  
BUILDING SYSTEMS

Part of the Cornerstone Building Brands Family

TABLE OF CONTENTS

Building Layout Plan .....	2
Anchor Bolt Details .....	3
Portal Frame Sections .....	4
Roof Framing Plan .....	7
Girt Layout .....	9
Sheeting Layout .....	11

CONSTRUCTION PACKAGE NOTES

This construction package is to be used in conjunction with the created order for the job. All lengths and piece marks of materials in this package will correspond to an item in the order. For example, on the Sidewall A girt layout, there will likely be an item with a piece mark of SGA1. This will correspond to a line item in the order with the piece mark of SGA1. Products that do not include a piece mark will be marked with the product code.

All girt layout and sheeting layouts drawings in this construction package are exterior views, and in these illustrations, components are drawn as if viewed from the outside of the building.

All drawings in this construction package are for reference only, and are to be used to supplement the engineering drawings. If any discrepancies occur, the engineering plans will always take precedence.

IMPORTANT

IN ADDITION TO THIS DOCUMENT, YOU SHOULD ALSO HAVE THE FOLLOWING BUILDING SPECIFIC DOCUMENTS FROM YOUR BUILDING REPRESENTATIVE:

- ENGINEERING PLAN
- COPY OF THE ORDER

FOR MORE INFORMATION TO HELP MAKE COLD FORMED CONSTRUCTION EASIER, PLEASE SEE THE BELOW LINKS:



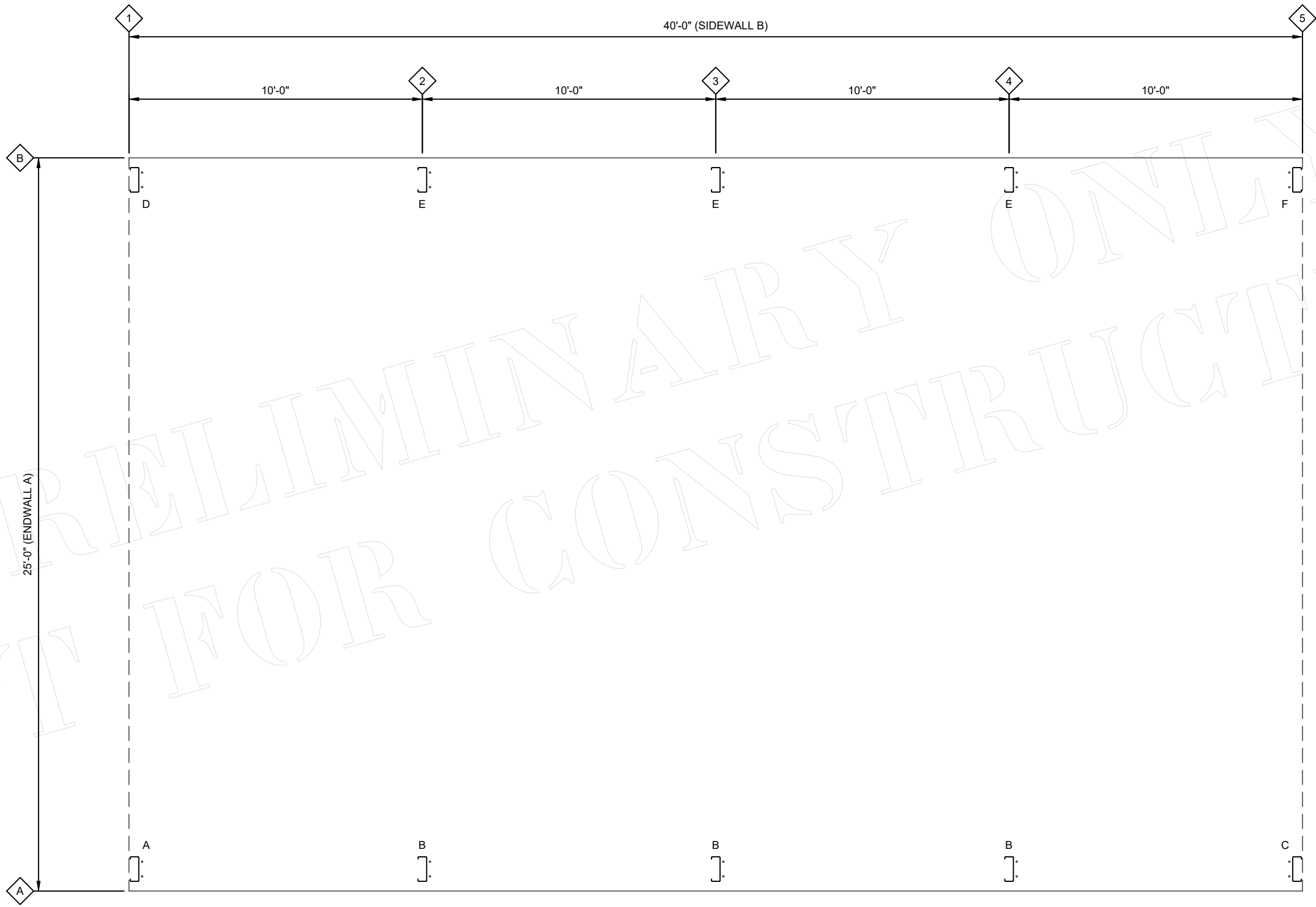
INSTALLATION MANUALS  
<http://bit.ly/ACTInstallManuals>



CONSTRUCTION VIDEOS  
<http://bit.ly/ACTConstructionVids>



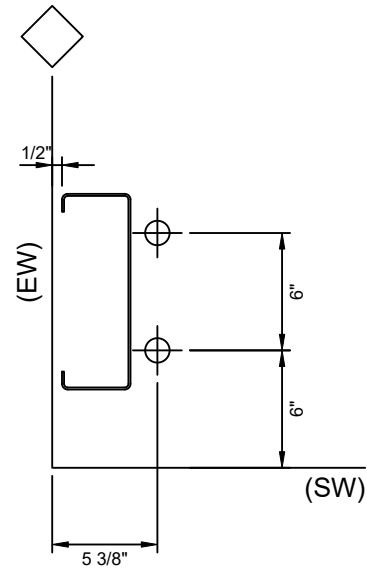
HINTS AND TIPS  
<http://bit.ly/ACTConstructionTips>



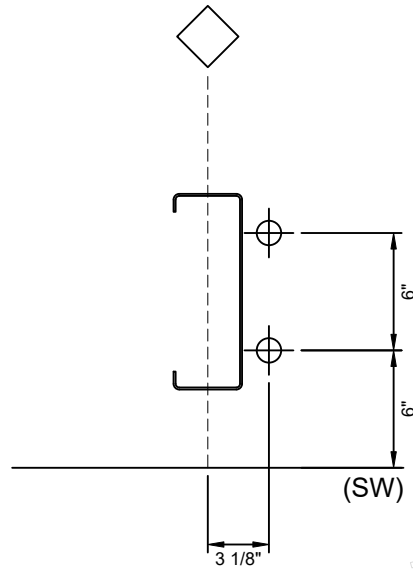
ANCHOR BOLTS		
QTY	LOCATION	DIA
20	MAIN FRAME	5/8"

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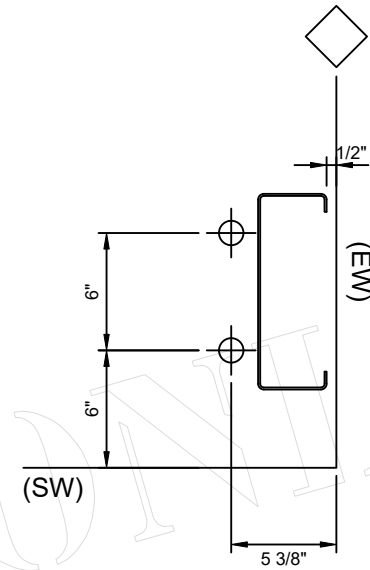




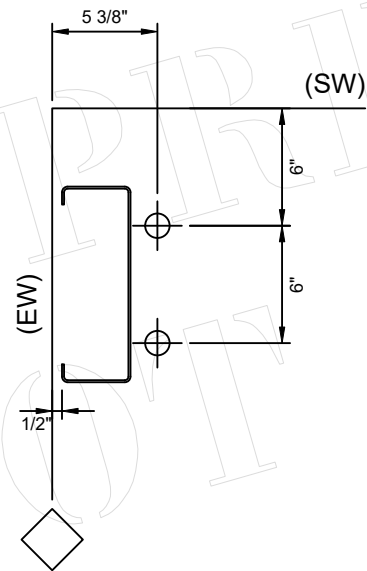
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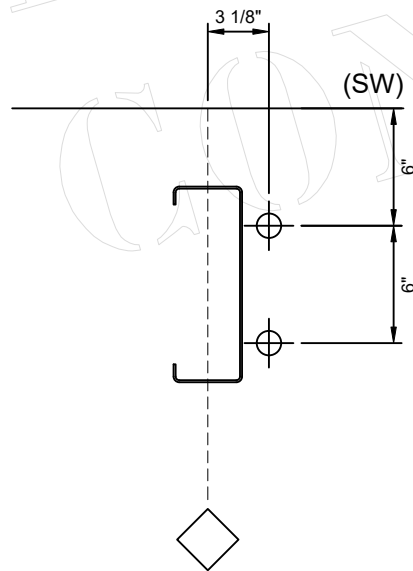
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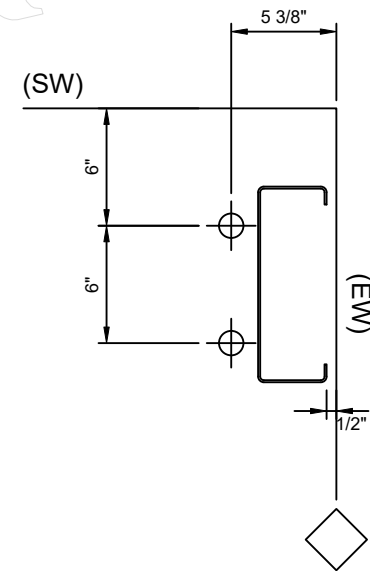
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D



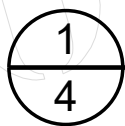
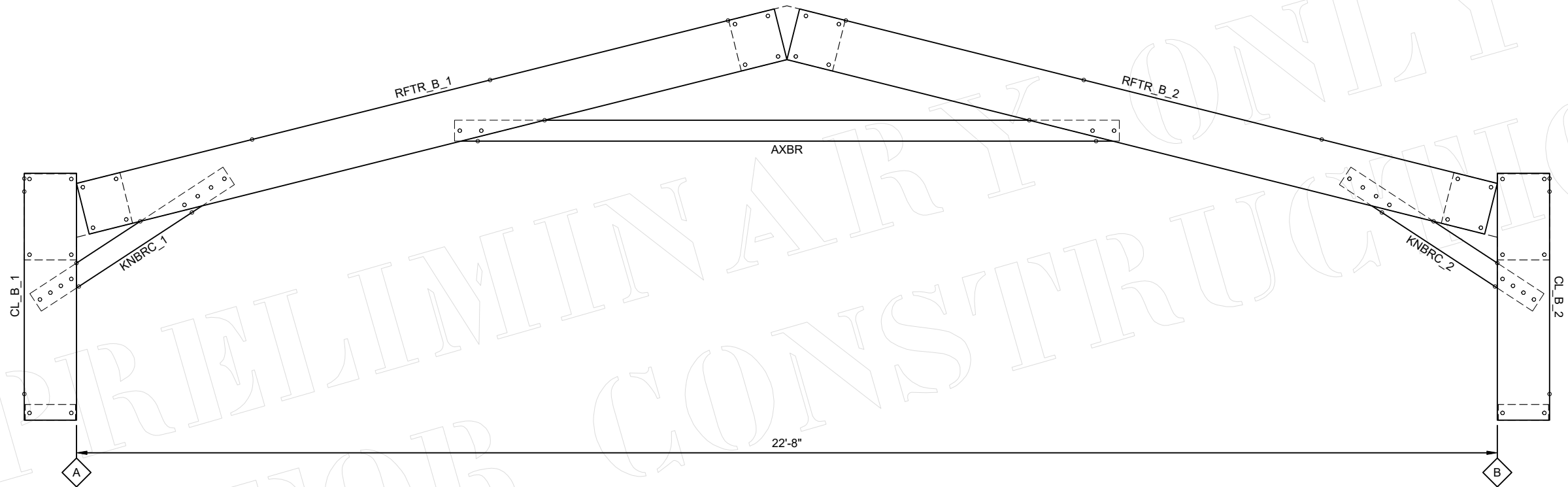
E



F

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MEMBER TABLE		
Mark	Product	Length
AXBR	4" x 14ga. CEE	10' - 7 1/4"
CL_B_1	10" x 12ga. CEE	3' - 11 1/4"
CL_B_2	10" x 12ga. CEE	3' - 11 1/4"
KNBRC_1	4" x 14ga. CEE	3' - 8 3/16"
KNBRC_2	4" x 14ga. CEE	3' - 8 3/16"
RFTR_B_1	10" x 12ga. CEE	11' - 5 11/16"
RFTR_B_2	10" x 12ga. CEE	11' - 5 11/16"



Portal Section

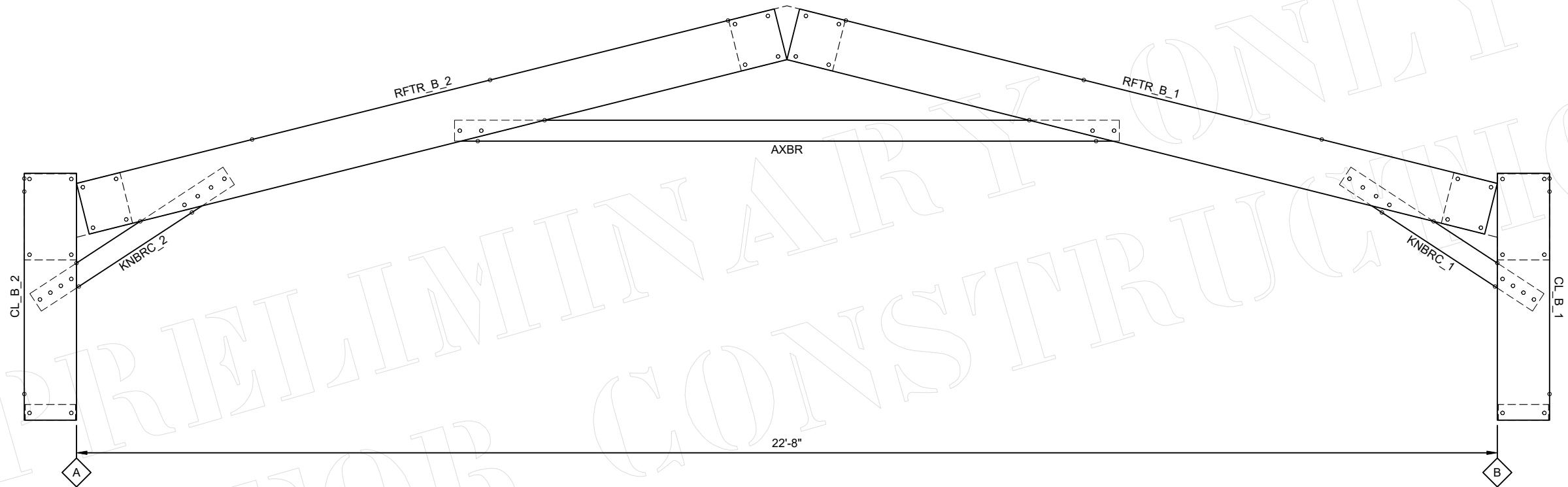
SCALE: 1/2" = 1'-0"

Frame Lines 1-4

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MEMBER TABLE		
Mark	Product	Length
AXBR	4" x 14ga. CEE	10' - 7 1/4"
CL_B_1	10" x 12ga. CEE	3' - 11 1/4"
CL_B_2	10" x 12ga. CEE	3' - 11 1/4"
KNBRC_1	4" x 14ga. CEE	3' - 8 3/16"
KNBRC_2	4" x 14ga. CEE	3' - 8 3/16"
RFTR_B_1	10" x 12ga. CEE	11' - 5 11/16"
RFTR_B_2	10" x 12ga. CEE	11' - 5 11/16"



1  
5

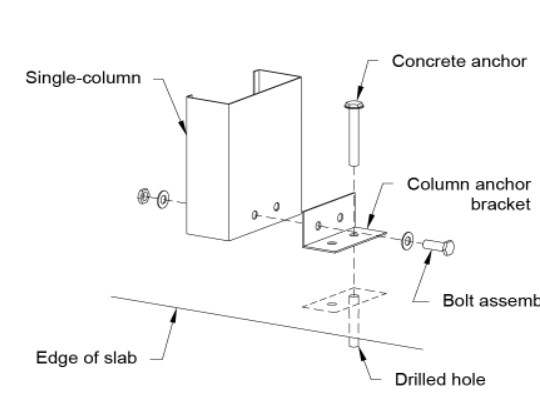
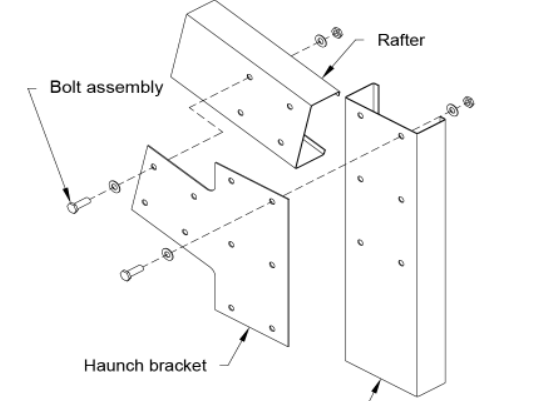
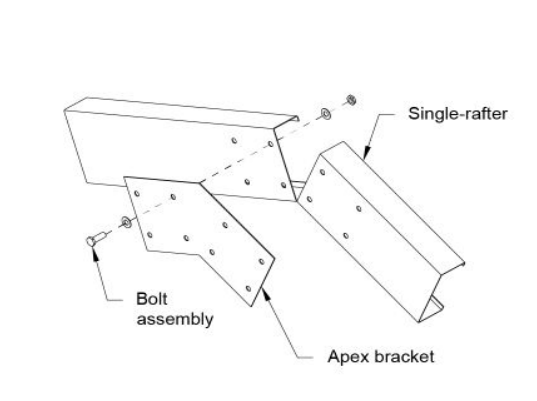
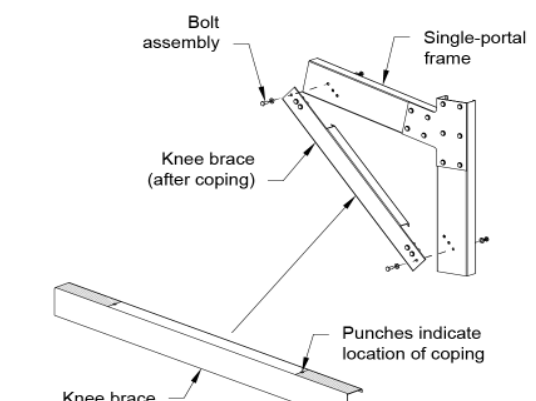
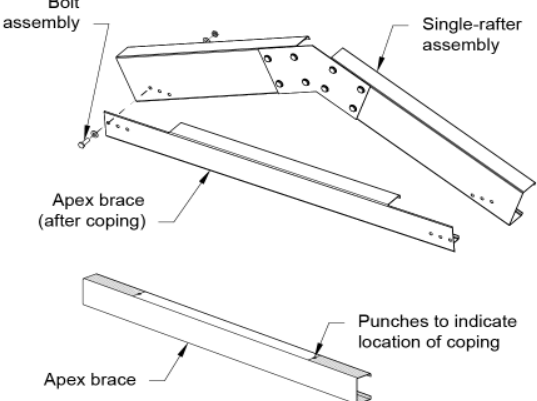





Portal Section

SCALE: 1/2" = 1'-0"

Frame Line 5

These illustrations are for reference only, and is to be used to supplement the engineering drawings. If any discrepancies occur, the engineering plans will always take precedence.

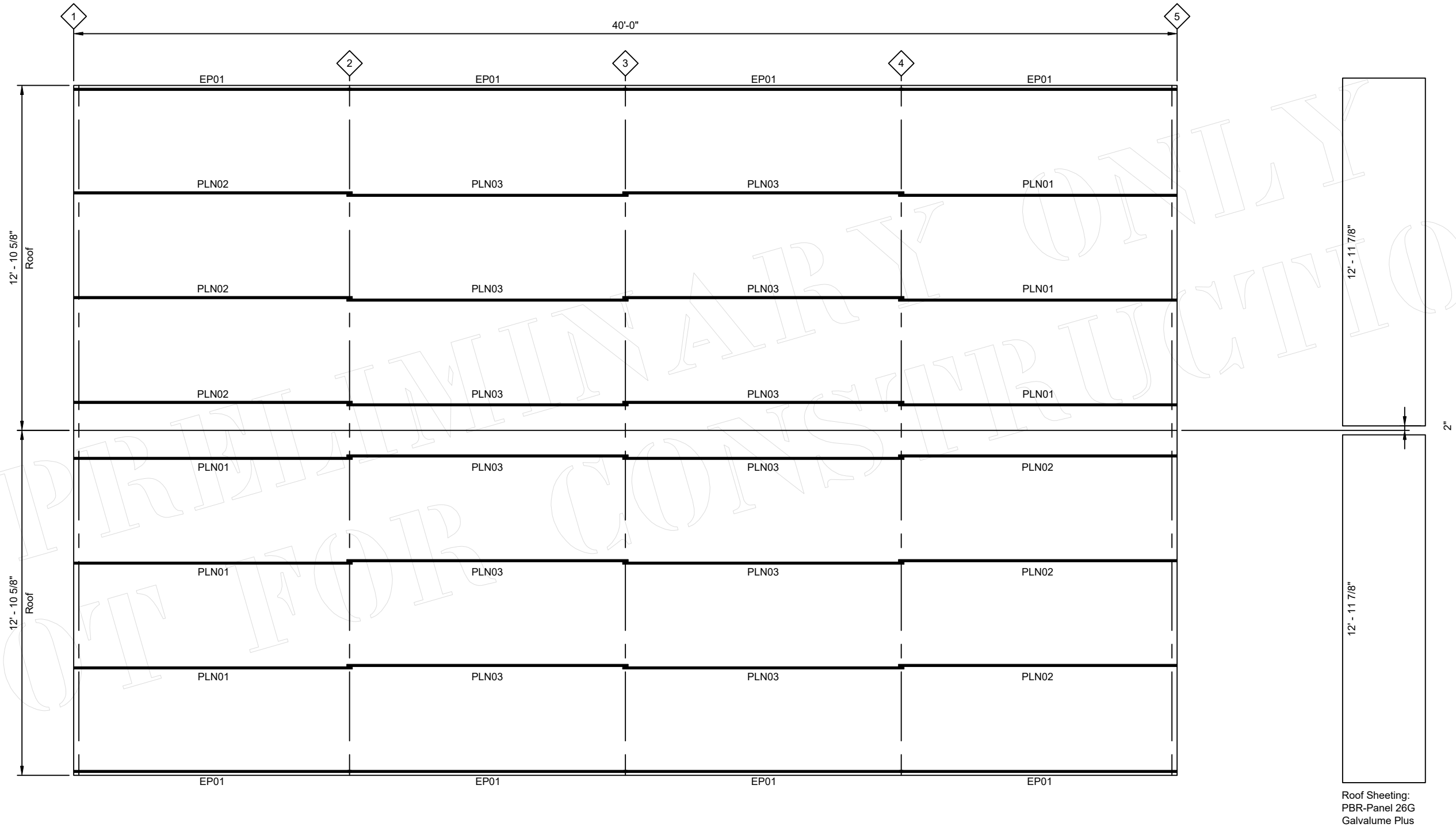


				
 <div data-bbox="229 540 428 568">Single Base Bracket</div> <div data-bbox="466 584 634 600">https://r.actbs.com/g/abs525</div>	 <div data-bbox="780 540 997 568">Single Haunch Bracket</div> <div data-bbox="1013 584 1181 600">https://r.actbs.com/g/abs265</div>	 <div data-bbox="1327 540 1522 568">Single Apex Bracket</div> <div data-bbox="1563 584 1731 600">https://r.actbs.com/g/abs021</div>	 <div data-bbox="1877 540 2054 568">Single Knee Brace</div> <div data-bbox="2110 584 2278 600">https://r.actbs.com/g/abs289</div>	 <div data-bbox="2424 540 2601 568">Single Apex Brace</div> <div data-bbox="2660 584 2828 600">https://r.actbs.com/g/abs009</div>

PRELIMINARY  
NOT FOR CONSTRUCTION

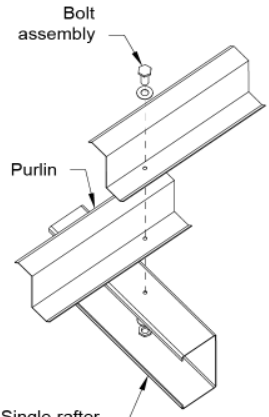
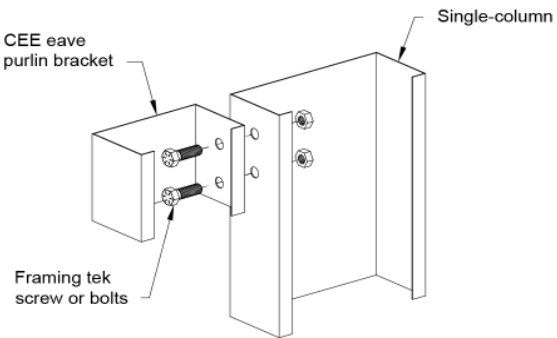
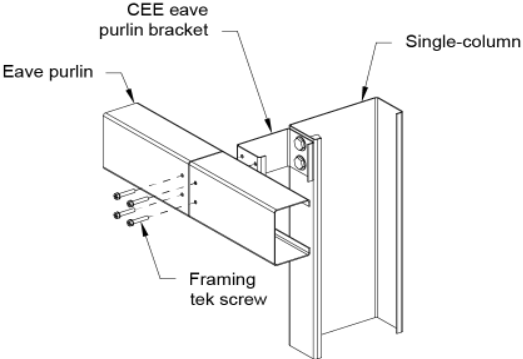
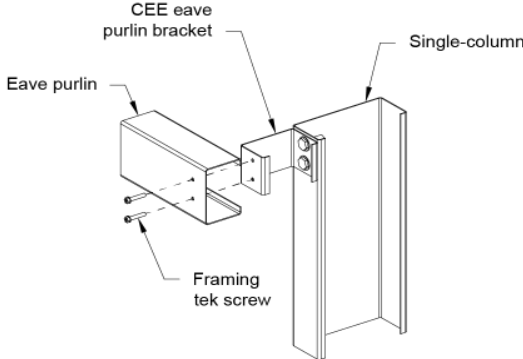
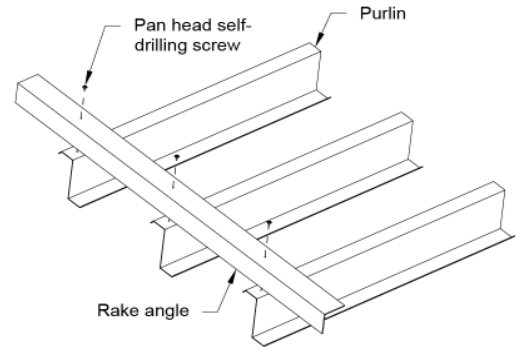





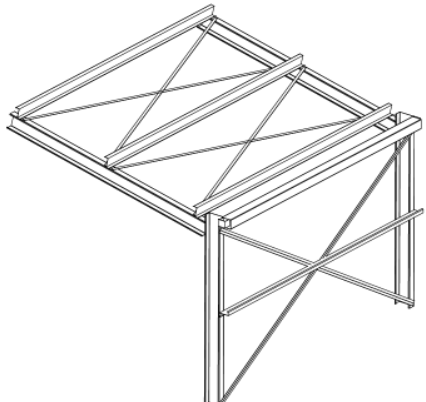
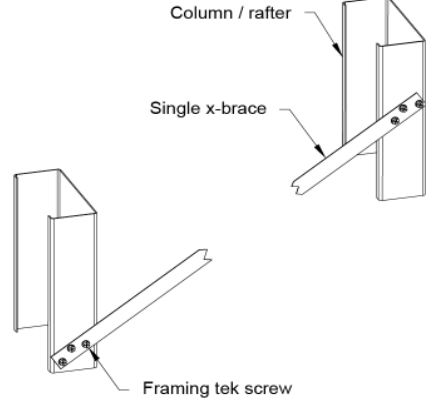
These are generic construction details - your exact building details may vary from these details. For example, washers are shown on many of the bolted connections, however the actual requirement for washer use is specified in the Engineering Plans. These illustrations are for reference only, and is to be used to supplement the engineering drawings. If any discrepancies occur, the engineering plans will always take precedence.

MEMBER TABLE		
Mark	Product	Length
EP01	6in x 3.5in 14G Eave Strut	10' - 0"
PLN01	6" x 16ga. LGSI ZEE	10' - 1 1/4"
PLN02	6" x 16ga. LGSI ZEE	10' - 1 1/4"
PLN03	6" x 16ga. LGSI ZEE	10' - 2 1/2"



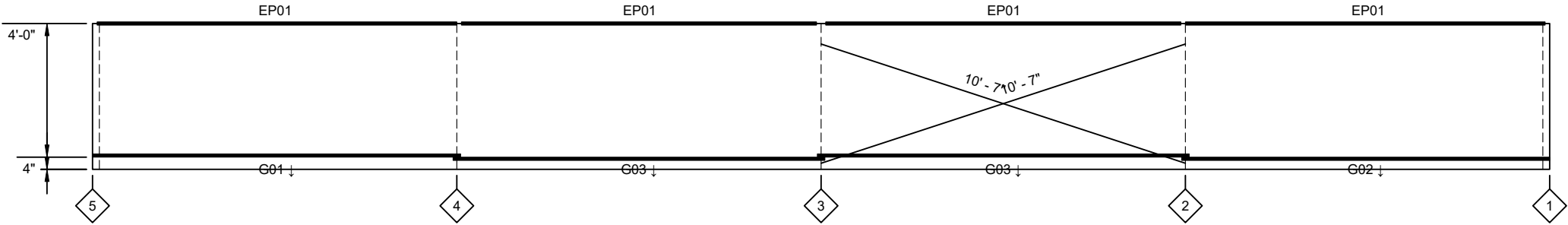
These illustrations are for reference only, and is to be used to supplement the engineering drawings. If any discrepancies occur, the engineering plans will always take precedence.



 <p>Bolt assembly</p> <p>Purlin</p> <p>Single-rafter</p>	 <p>CEE eave purlin bracket</p> <p>Framing tek screw or bolts</p> <p>Single-column</p>	 <p>CEE eave purlin bracket</p> <p>Eave purlin</p> <p>Framing tek screw</p> <p>Single-column</p>	 <p>CEE eave purlin bracket</p> <p>Eave purlin</p> <p>Framing tek screw</p> <p>Single-column</p>	 <p>Pan head self-drilling screw</p> <p>Purlin</p> <p>Rake angle</p>
 <p>Purlin Rafter Single</p> <p><a href="https://r.actbs.com/g/abs453">https://r.actbs.com/g/abs453</a></p>	 <p>Eave Purlin Bracket Single CEE</p> <p><a href="https://r.actbs.com/g/abs085">https://r.actbs.com/g/abs085</a></p>	 <p>Eave Purlin Single CEE</p> <p><a href="https://r.actbs.com/g/abs076">https://r.actbs.com/g/abs076</a></p>	 <p>Eave Purlin End CEE</p> <p><a href="https://r.actbs.com/g/abs075">https://r.actbs.com/g/abs075</a></p>	 <p>Rake Angle</p> <p><a href="https://r.actbs.com/g/abs465">https://r.actbs.com/g/abs465</a></p>
 <p>X-Bracing</p> <p><a href="https://r.actbs.com/g/abs549">https://r.actbs.com/g/abs549</a></p>	 <p>Column / rafter</p> <p>Single x-brace</p> <p>Framing tek screw</p> <p>X-Bracing</p> <p><a href="https://r.actbs.com/g/abs545">https://r.actbs.com/g/abs545</a></p>			

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MEMBER TABLE		
Mark	Product	Length
EP01	6in x 3.5in 14G Eave Strut	10' - 0"
G01	4" x 16ga. ZEE	10' - 1 1/4"
G02	4" x 16ga. ZEE	10' - 1 1/4"
G03	4" x 16ga. ZEE	10' - 2 1/2"

↑ OUTSIDE FLANGE OF GIRT POINTS UP  
↓ OUTSIDE FLANGE OF GIRT POINTS DOWN

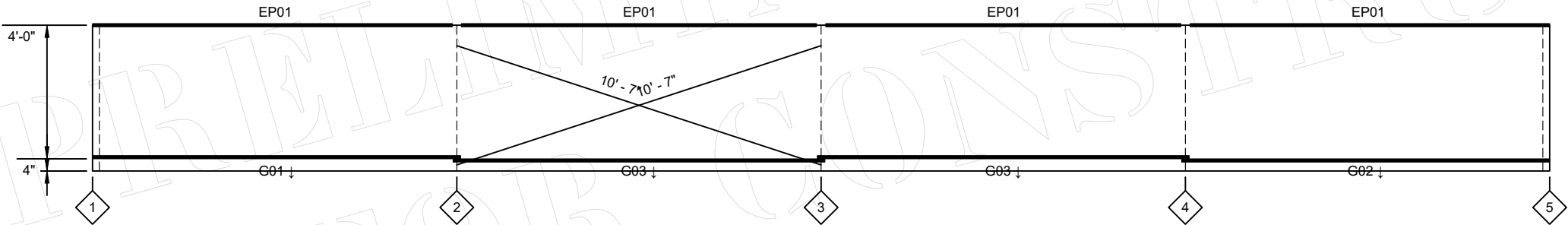
2

9

Sidewall B Girt Layout

SCALE: 1/4" = 1'-0"

Frame Line B



1

9

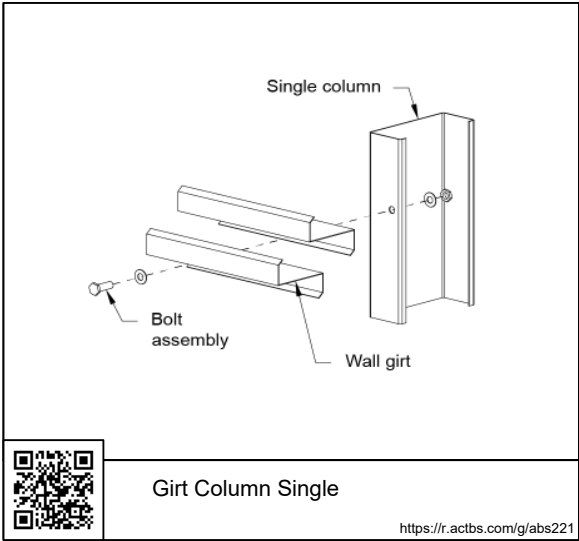
Sidewall A Girt Layout

SCALE: 1/4" = 1'-0"

Frame Line A

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4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"
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Sheeting starts with this sheet and moves across wall

2  
11

Sidewall B Sheeting Layout

SCALE: 1/4" = 1'-0"

Frame Line B

4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"	4' - 1 3/16"
--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------	--------------

Sheeting starts with this sheet and moves across wall

1  
11

Sidewall A Sheeting Layout

SCALE: 1/4" = 1'-0"

Frame Line A

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Generic Temporary Bracing Information

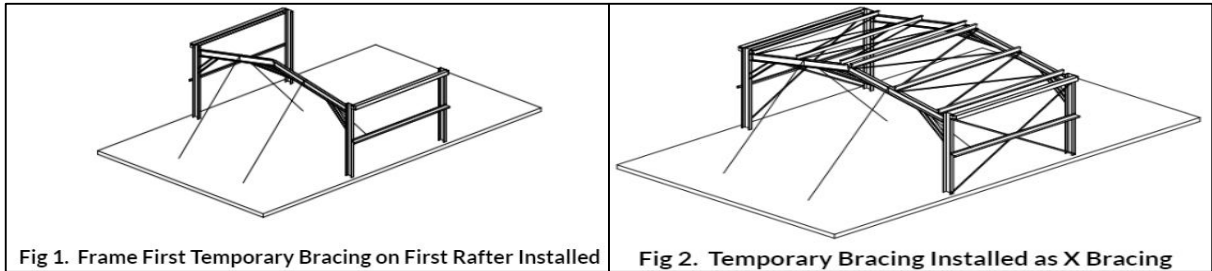
The installation of temporary bracing is critical to avoid building collapse or damaging structural movement during construction. This collapse can occur with no notice and as such the installation of appropriate temporary bracing is critical to avoid damage, injury, and possible death. Determination, procurement, and correct installation of temporary bracing is the responsibility of the builder / primary contractor / installer.

Bracing Materials

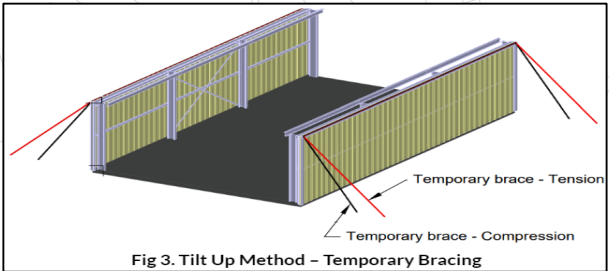
The constructor / installer is to supply suitably sized materials for temporary bracing. These materials are generally capable of tension, but in some circumstances will need to be capable of tension and compression. Load rated ratchet strapping of an appropriate size can be used to temporarily 'x-brace' bays in both directions, until the final bracing systems are fully installed. This is especially critical for buildings where X Bracing is not required in the final structure due to the use of moment frames or diaphragm bracing.

Temporary Bracing Location

The location of Temporary bracing will depend on the installation method used. Installation should be completed in accordance with the Construction Package, Engineering Plans, and Instruction Manuals. If the Frame First Method (most common) is used, then the use of tension only bracing and creating temporarily braced bays as per Fig 1 and Fig 2. can be used. As a basic guide, a minimum of every 4th bay should have temporary bracing installed as per Fig 2.



If the Tilt Up Method Is used (where walls are constructed on the ground And then tilted into place), then the tops of columns are braced with a tension and compression brace in the same direction Fig 3. Then rafters and purlins can be installed with temporary bracing holding rafters in place (similar to Fig 1) until final bracing of diaphragm sheeting is installed.



Typically, braces should be positioned diagonally across the structure from the top to the bottom, intersecting near the midpoint to provide stability, optimally at a 45-degree angle but no less than a 20-degree angle. The connection strength of temporary bracing is a critical consideration and these connections must be capable of resisting the potentially substantial temporary bracing loads – whether this connection point be to the building, the foundations or to the ground. Dependent upon building size this may include heavy angles and post installed concrete anchors. The temporary bracing methods used must be capable of fully stabilising the structure during the construction process.

Additional Temporary Bracing

The temporary bracing described is a minimum requirement for a standard-sized building in average conditions. Additional consideration should be given to larger building spans and/or challenging site conditions. There may also be an increased risk in relation to partially completed buildings and exposed sites. It is recommended that extra temporary bracing is utilized if moderate wind speeds are expected on site. Additional support elements, such as steel cables may need to be introduced that can be attached to the building's framework and anchored to the ground or other stable structures to provide extra stability. The frame should remain rigid throughout and such responsibility lies with the constructor. Buildings should not be left in a partially completed state longer than necessary.

Bracing Removal

The temporary bracing should not be removed until all purlins, girts and permanent cross bracing, diaphragm bracing or moment frames where used are installed. The temporary bracing is to remain in place where possible, until the roof and wall cladding is fully installed. If you need any further information regarding the installation of temporary bracing or are at all unsure of the necessary requirements for this specific building, there are guides available through various industry bodies:

<https://www.aisc.org/> <https://www.metal-buildings-institute.org/>  
Support is also available at [support@actbuildingsystems.com](mailto:support@actbuildingsystems.com).

THE ABOVE INFORMATION REGARDING TEMPORARY BRACING DOES NOT FORM PART OF THE ENGINEERING CERTIFICATION FOR THIS DESIGN AND IS PROVIDED AS A GUIDE TO AID INSTALLATION ONLY.